

Maine Bio-Products Development Forum

# Existing Infrastructure: Wood Fiber and Water Notes for Discussion

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# Major Points

- Biomass Fiber is a complex area...
  - Many sources & existing uses
- Many generators are now getting paid something
- Abundant sources \_ e.g. forest WTC – are not cheap
- Logging infrastructure under \$\$ stress – cost outlook uncertain.

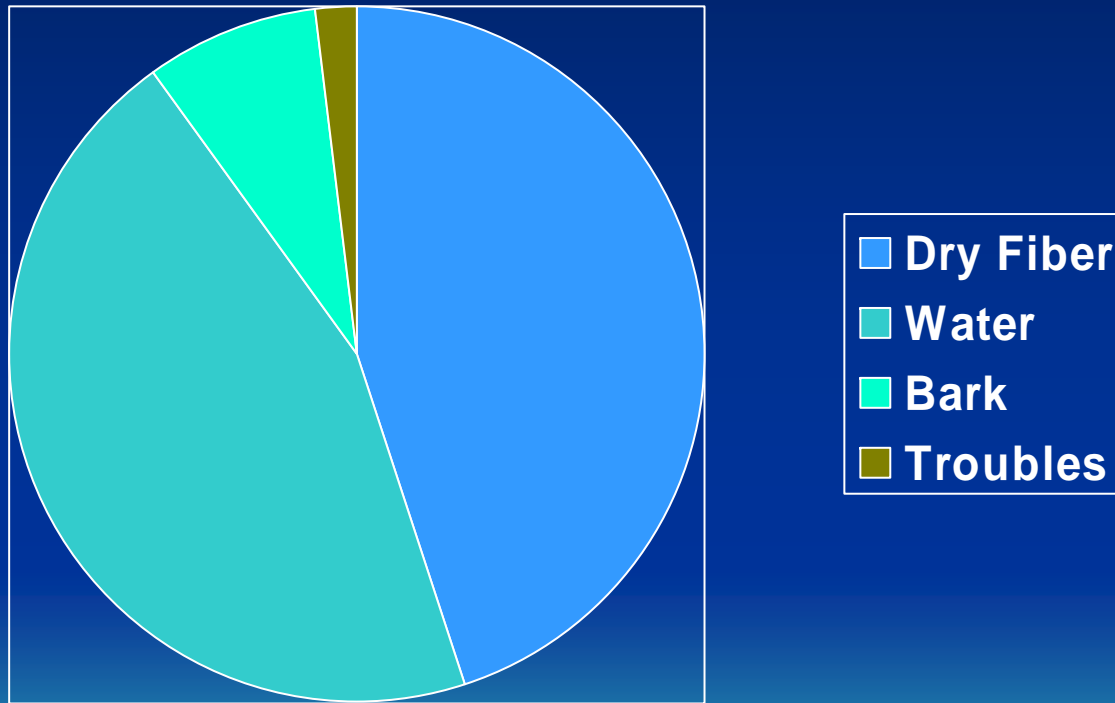
# Major pts

- Utilization standards have pushed downward
  - Less is left for other users
  - Is of lower quality
  - Is costly to assemble/process
- Even logging “waste” has alt. uses: “DWD”
  - Best practice operations haul it back to the woods from delimber piles

# Points, cont...

- Generators skewed by size
  - Low cost, large units spoken for
- Some of these items coming from “inventory”
  - e.g. old bark piles
- Process thinks “dry” but you buy “Green”

# Content of Green Logs/WTC



# Maine Forest biomass 2002 million dry tons

• Poletimber	215	
• Sawtimber	209	
• Upper stem	40	
– Subtotal		464
• Branches	69	
• Foliage	34	
• Stump/root	148	
• Cull trees	73	
• Salvable dead trees	12	
• Saplings	183	
– Subtotal		519

Note:

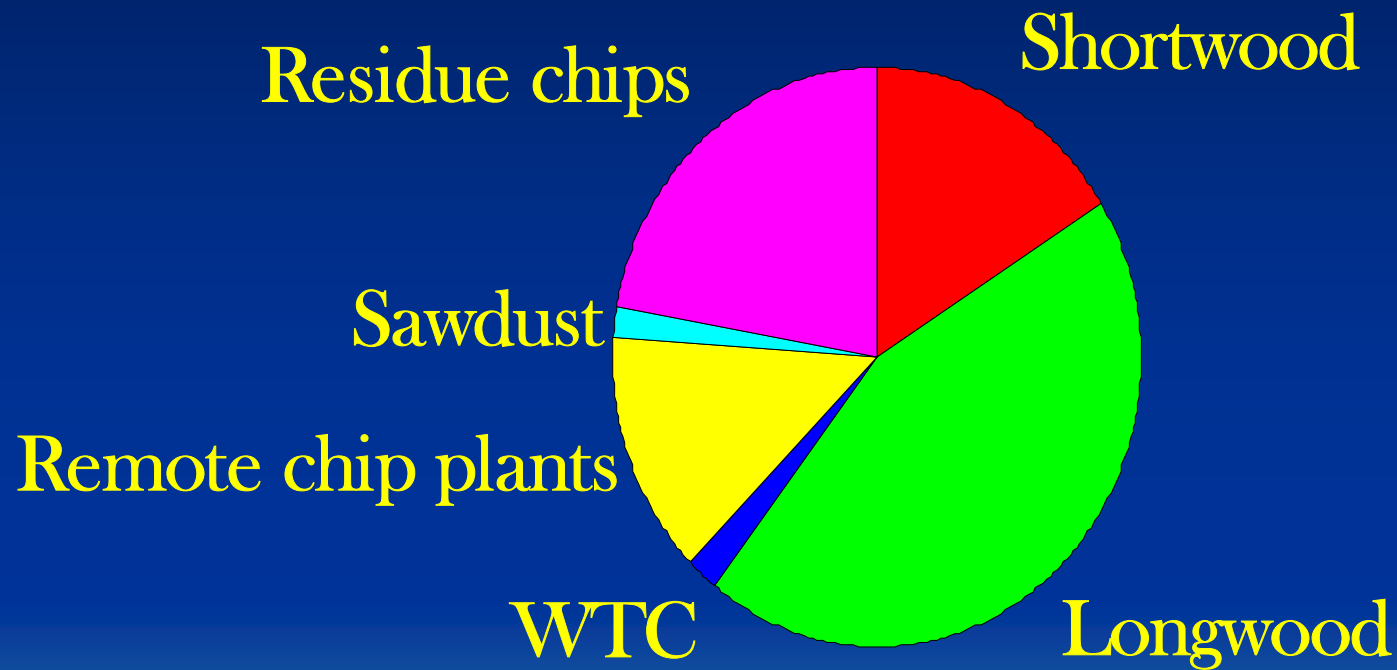
BC & S 154

# Current Usage

- Large Pulp mill can use 700,000 cords plus per yr  
= 1.5-2 MM tons green
- Biomass elec. plant 200-250 M grn ton
- Bio-Product plant? Up to 2 MM ?

# Northeast Pulpwood Sources, 1999

Source: Forest Resources Assn.



# Fiber Uses

- Feedstock for Product
- Energy Needs
- Pallets/shipping for nonbulk shipment
- Composting for plant organic wastes, if any

# Maine Fiber Usage 2002 green tons

- 17 million tons used by FPI
- 25% from out of state
- Approx 9 MM tons to pulp industry
- Sawmill res. 1.3 MM tons\*
- Biomass chips: 1.8 MM tons
- Hog fuel: 2.3 MM tons\*

Source: MFS, 2002 Wood processor report

\* Not a net addition to standing timber harvest

# Fiber Sources

- Silvic. Byproducts
- Logging residue
- Hogfuel
- Bark
- WTC
- Pulpwood
- Urban demo
- Land Clearing
- Secondary plant residuals
- Primary Residuals

# Silvicultural

- Material generated in stand improvement
  - Or other treatments
- Del. Cost may benefit from silvic. Motive
- This amount likely decreasing

# Logging Residue

- Tops and branchwood
- Higher bark content
- Leaves
- Many prefer to leave this in forest
- Volumes very large
- Not cheap

# Hogfuel

- Mill byproducts that are “hogged” in a grinder
- Generally a mix of bark and wood,
- Some dirt content
- Usually a disposal cost to producer
- Some ship to biomass plants

# Bark

- Depending on species, 6-12% of green weight
- Removed for pulping/Sawmilling
- Tiny sawmills don't debark – hence hogfuel (cum. volume small)
- Some burn for energy
- Many sell onsite to bark processors<sup>15</sup>

# WTC

- Entire tree not just topwood
- Trend toward WTC production has moderated
- Shrinkage of biomass plant usage
- May be equipment around, but may not work at bargain basement rates of the past
- Ten yrs ago, operators not breaking even at \$20-22/del. Grn ton

# Pulpwood

- Quality feedstock
- At current prices there is excess demand
- Is this now the normal condition? D.K.
- Delivered prices – a range???

# Urban Demo Wood

- Generally mixed with urban secondary and other
- Suburban areas, states ban wood from landfills
- Get paid on both ends
- Paint, nails etc?
- Can cost more than WTC on del. Basis
- Long hauls from volume sources

# Land Clearing

- Portland – sprawl capital of the galaxy!
- States banning onsite stump/tree burial
- N. Jersey – paying contractors \$5K/A to strip/stump lots! \$300K houses)
- Vulnerable to housing cycles (what's that??)

# Secondary plant residuals

- Furniture & other plants
  - Total wood usage large
  - Fairly large individual units
  - Yields 50-60%
- Succumbing to offshore competition
- May burn resids for power/heat
- Quality often high (often, not always dry)

# Primary Residuals

- Often fairly uniform as to species
- Large volumes at many mills
- Quality residuals from volume generators spoken for – can be bid away at a price

# Generating the Cost Curve

- Will be site-specific
- Specific to infeed specifications
- Validate volumes/competing uses
- Validate delivered cost estimates
- And, like Santa's list, check them twice!

# Infrastructure/ Logistics

- Traffic -- Low energy density of wood
  - For 1.5 MM Grn tons/yr:
    - 60,000 loads (25 T)
    - 164/day at 365 d/y
    - 14/hr on 12 hr day
- Site Selection
  - Material siting factor
  - Significant source of community opposition

# Sourcing Logistics

- Numerous Chip Plants
  - (some under contract)
- A number of chip/residue brokers
- Chippers, related Equipment at hand
- Entrepreneurial Logging/trucking sector
- Recycling sector could be an ally

# Supply Practices

- Last time around, little success in getting Long term supply deals from landowners
- Supply contracts with chip plants difficult
- Volume protection possible, price protection probably won't be

# Air/Water Issues

- Wastewater management
  - Small streams – nondegradation
  - Larger ones – quality contentious
- Air emissions issues Significant
- Solid waste management

# Process Water

- Large volume requirements
- Regulatory issues
- Neighbor issues
- Not to be taken for granted

# Logistics: Truck

- Most users are hauling long distances
- Backhauls -- should be explored
  - seasonal – mulch season
  - Out of state mills etc.
- Large generators best sources
  - But they have buyers for most resids
  - Or internal uses
- Heavier loads not the lever on costs that they once were

# Logistics: Rail

- Rail a current policy issue
- Era of surplus cars has ended
- Railroad cooperation not to be taken for granted
- Hint: it won't be the RR's money....
- DOT is trying (call Rob Elder)
- (some state aid may be available)

# Logging/Trucking Cost Pressures

- 20 years of heavy investment and intense competition have driven down rates
- Load limits unevenly enforced at present
- Current Returns on capital very low
- Working Hours too long (witness rage over HOS regs)
- Intergenerational continuity at risk (Egan work)
- Biomass Products/Pulp subsidized in past by high-grade products (go figure)

# Log/Truck cont.

- Several very large trucking operators fully capable of handling massive quantities
- Costs – for roundwood, beyond 50 mi. is  $\frac{1}{2}$  trucking

# Del. Fiber Cost Assumptions for Plant Feasibility

- History may not be a good guide
- Most costly words in history: “this time it’s different”
- Validate delivered cost assumptions thoroughly at an early stage
- Extrapolations of trend vs time – could be big mistake

# General Observations

- Small is Better
  - Water
  - Labor markets
  - Traffic
  - Hauling cost
- Volumes & Capacity are Here
- Infrastructure is Here, w. some gaps (rail)
- Cost & Availability are issues

# Gen. Obs, cont.

- Longterm supply agreements – unlikely anywhere
- Government Support – Helpful Helpers at State, Regional levels, can mobilize cash, other help

# Backup Information

# Where is the forest biomass?

• Eastern Region	224
• Northern	451
• Southern	165
• Western	150
– Grand Total	990

– Source: Laustsen, Griffith & Steinman, 4<sup>th</sup>  
Ann. Inventory Report Oct 16, 2003/

# What Kind? (1995)

• Evergreen	416	MMDT
• Deciduous	484	
– Total	900	

– Source: Wharton & Griffith, Res. Bull NE-142.

## MFS Data WTC & Hogfuel Balance 2002

Thou. Grn tons	Biomass	Hog Fuel
Me wood Proc.	1141	1552
Exported w/o proc	215	68
Total Harv.	1676	1620
Imported	305	754
Total Processed	1766	2306

# Maine Pulpwood Receipts 2002 MM Grn tons

	Soft	Hard	Total
Roundwood	1.7	3.4	5.1
Chips	2.3	2.4	4.7
Total	4.0	5.8	9.8

Source: Forest Res. Assn. 2003